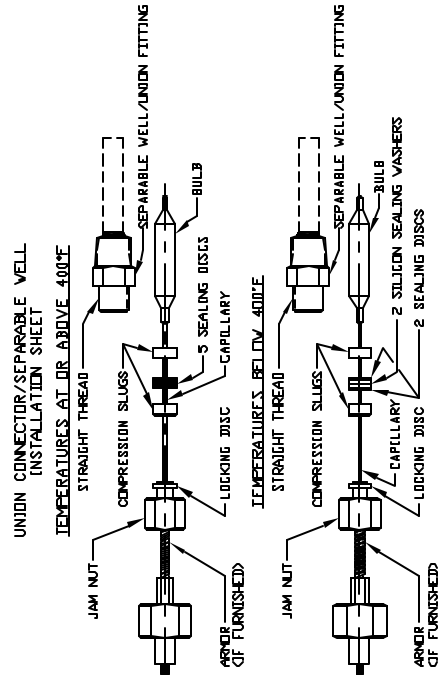


ASSEMBLY INSTRUCTIONS
 1. SLIDE JAM NUT OVER BULB & CAPILLARY WITH THREADED END TOWARDS BULB. IF ARMORED CAPILLARY IS FURNISHED, SLIDE JAM NUT OVER THE ARMOR BEYOND END FITTING SURFACE. INCLUDE BULB AND CAPILLARY INTO GRID.
 2. SLIDE COMPRESSION SLUGS ONTO CAPILLARY WITH CONCAVE SURFACES FACING EACH OTHER.
 3. ON TEMPERATURES AT OR ABOVE 400°F, FIT 5 SEALING DISCS ONTO CAPILLARY BETWEEN COMPRESSION SLUGS.
 ON TEMPERATURES BELOW 400°F, FIT 2 SEALING DISCS & 2 SILICONE SEALING WASHERS BETWEEN DISCS.
 4. ALIGN SLITS IN ADJACENT DISCS APPROXIMATELY 180° APART.
 5. SLIDE SEPARABLE WELL/UNION FITTING OVER BULB & THREAD JAM NUT ON WELL/UNION UNTIL FINGERTIGHT.

6271-280 REV. D

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6271-280 REV. D

CUT INSTRUCTIONS ALONG DOTTED LINE
 AND SUPPLY WITH KIT

REV	DESCRIPTION	DATE	DWN	APP
D	REVISED ASSY. INSTRUCTION # 3: 5 SEALING DISCS WAS 6 SEALING DISCS. ECHN00793	6-1-04	S.R.	JJM
C	ADDED CUT INSTRUCTIONS. NOTE: ECHN00993	9/12/02	S.R.	JJM
B	REDESIGN WAS A SIZE. ECHN00249	2-18-97	P.W.	JJM
SYM				

ORIGINAL DATE	2-11-97
DRWN	PETER WEILER
CHKD	PETER WEILER
APPD	J.MONDELLO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS 41/64 & PLACE DEC 3 PLACE DEC ANGLES 30.00 30.00 30.00 DO NOT SCALE THIS DRAWING	

TITLE	UNION CONNECTOR/ SEPARABLE WELL INSTALLATION INSTRUCTION
SCALE	FULL

DF004C	
	UNITED ELECTRIC CONTROLS COMPANY WATERTOWN, MASSACHUSETTS
	DWG NO B-6271-280